

Km. 42 Paholyothin Highway, Klong Luang, Pathumthani, Thailand 12120

P.O. Box 4 Klong Luang, Pathumthani 12120, Thailand. Tel. (66-2) 524-5527, 524-6427 Fax. (66-2) 524-5544.

### STRUCTURAL ENGINEERING LABORATORY

STRUCTURAL ENGINEERING FIELD OF STUDY

SCHOOL OF ENGINEERING AND TECHNOLOGY

TYPE OF TEST:

COMPRESSIVE STRENGTH TEST (ASTM C109)

TEST SPECIMEN: Three (3) cubes having a nominal size of 50x50x50 mm made of EPOXY FERROREZ 721

were prepared in SE laboratory. The mixing ratio between A:B:C material was

1.34:0.66:10 by weight.

CLIENT:

FERRO CONSTRUCTION PRODUCT CO., LTD.

DATE OF TEST:

June 14, 2017

TEST METHOD:

After mixed thoroughly, the mixed specimen was cast in the 2" standard test cubes. The cubes are cured for 23.5 hours in the molds, then stripped and cured in room temperature until they reached the required test age.

#### **TEST RESULTS:**

Specimen	Date	Date	Age	Weight	Cross	Maximum	Compressive	Remarks
No.	of	of	of	of	Sectional	Load	Strength	
	Cast	Test	Specimen	Specimen				
			(day)	(g)	(cm²)	(kgf)	(kgf/cm <sup>2</sup> )	
1	13/06/17	14/06/17	1	290	25.40	12,100	476.35	*1 kgf/cm² = 0.0981 MPa.
2	13/06/17	14/06/17	1	290	25.20	12,510	496.42	Average compressive strength is 47.31 MPa
3	13/06/17	14/06/17	1	286	25.33	12,020	474.61	at 1 day aged.
						Average	482.46	

This report certifies the adequacy and representative character of the test sample(s) only.

**TESTED BY:** 

CHECKED & APPROVED BY:

DR. ANAWAT CHOTESUWAN

SENIOR LABORATORY SUPERVISOR

June 23, 2017

MR. RUNGROJ JANGJIT

**TECHNICIAN** 



Km. 42 Paholyothin Highway, Klong Luang, Pathumthani, Thailand 12120

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### STRUCTURAL ENGINEERING LABORATORY

STRUCTURAL ENGINEERING FIELD OF STUDY

SCHOOL OF ENGINEERING AND TECHNOLOGY

TYPE OF TEST:

COMPRESSIVE STRENGTH TEST (ASTM C109)

TEST SPECIMEN: Three (3) cubes having a nominal size of 50x50x50 mm made of EPOXY FERROREZ 721

were prepared in SE laboratory. The mixing ratio between A:B:C material was

1.34:0.66:10 by weight.

CLIENT:

FERRO CONSTRUCTION PRODUCT CO., LTD.

DATE OF TEST:

June 16, 2017

**TEST METHOD:** 

After mixed thoroughly, the mixed specimen was cast in the 2" standard test cubes. The cubes are cured for 24 hours in the molds, then stripped and cured in room temperature until they reached the required test age.

#### **TEST RESULTS:**

Specimen	Date	Date	Age	Weight	Cross	Maximum	Compressive	Remarks
No.	of	of	of	of	Sectional	Load	Strength	
	Cast	Test	Specimen	Specimen	Area			
			(days)	(g)	(cm <sup>2</sup> )	(kgf)	(kgf/cm <sup>2</sup> )	
1	13/06/17	16/06/17	3	295	25.63	15,960	622.75	*1 kgf/cm² = 0.0981 MPa.
2	13/06/17	16/06/17	3	288	25.48	15,800	620.17	Average compressive strength is 61.40 MPa
3	13/06/17	16/06/17	3	286	25.13	15,960	635.22	at 3 day(s) aged.
						Average	626.05	

This report certifies the adequacy and representative character of the test sample(s) only.

TESTED BY:

CHECKED & APPROVED BY:

MR. RUNGROJ JANGJIT

**TECHNICIAN** 

DR. ANAWAT CHOTESUWAN

SENIOR LABORATORY SUPERVISOR

June 23, 2017



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### STRUCTURAL ENGINEERING LABORATORY

STRUCTURAL ENGINEERING FIELD OF STUDY

SCHOOL OF ENGINEERING AND TECHNOLOGY

TYPE OF TEST:

COMPRESSIVE STRENGTH TEST (ASTM C109)

TEST SPECIMEN: Three (3) cubes having a nominal size of 50x50x50 mm made of EPOXY FERROREZ 721

were prepared in SE laboratory. The mixing ratio between A:B:C material was

1.34:0.66:10 by weight.

CLIENT:

FERRO CONSTRUCTION PRODUCT CO., LTD.

DATE OF TEST:

June 20, 2017

**TEST METHOD:** 

After mixed thoroughly, the mixed specimen was cast in the 2" standard test cubes. The cubes are cured for 24 hours in the molds, then stripped and cured in room temperature until they reached the required test age.

**TEST RESULTS:** 

Specimen	Date	Date	Age	Weight	Cross	Maximum	Compressive	Remarks
No.	of	of	of	of	Sectional	Load	Strength	
	Cast	Test	Specimen	Specimen				
			(days)	(g)	(cm <sup>2</sup> )	(kgf)	(kgf/cm <sup>2</sup> )	
1	13/06/17	20/06/17	7	294	25.63	17,180	670.36	*1 kgf/cm² = 0.0981 MPa.
2	13/06/17	20/06/17	7	290	25.58	17,260	674.79	Average compressive strength is 66.46 MPa
3	13/06/17	20/06/17	7	287	25.33	17,420	687.83	at 7 day(s) aged.
						Average	677.66	

Note: This report certifies the adequacy and representative character of the test sample(s) only.

TESTED BY:

CHECKED & APPROVED BY:

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SENIOR LABORATORY SUPERVISOR

June 23, 2017

MR. RUNGROJ JANGJIT **TECHNICIAN** 



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#### STRUCTURAL ENGINEERING LABORATORY

## STRUCTURAL ENGINEERING FIELD OF STUDY

SCHOOL OF ENGINEERING AND TECHNOLOGY

TYPE OF TEST:

COMPRESSIVE STRENGTH TEST (ASTM C109)

TEST SPECIMEN: Three (3) cubes having a nominal size of 50x50x50 mm made of EPOXY FERROREZ 721

were prepared in SE laboratory. The mixing ratio between A:B:C material was

1.34:0.66:10 by weight.

CLIENT:

FERRO CONSTRUCTION PRODUCT CO., LTD.

DATE OF TEST:

July 11, 2017

**TEST METHOD:** 

After mixed thoroughly, the mixed specimen was cast in the 2" standard test cubes. The cubes are cured for 24 hours in the molds, then stripped and cured in room temperature until they reached the required test age.

#### **TEST RESULTS:**

Specimen	Date	Date	Age	Weight	Cross	Maximum	Compressive	Remarks
No.	of	of	of	of	Sectional	Load	Strength	
	Cast	Test	Specimen	Specimen				
			(days)	(g)	(cm <sup>2</sup> )	(kgf)	(kgf/cm <sup>2</sup> )	
1	13/06/17	11/07/17	28	290	25.45	19,090	750.04	*1 kgf/cm² = 0.0981 MPa.
2	13/06/17	11/07/17	28	295	25.65	18,890	736.33	Average compressive strength is 73.09 MPa
3	13/06/17	11/07/17	28	296	25.60	19,190	749.50	at 28 day(s) aged.
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					()	Average	745.29	

This report certifies the adequacy and representative character of the test sample(s) only. Note:

TESTED BY:

CHECKED & APPROVED BY:

MR. RUNGROJ JANGJIT

**TECHNICIAN** 

DR. ANAWAT CHOTESUWAN SENIOR LABORATORY SUPERVISOR July 13, 2017



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### STRUCTURAL ENGINEERING LABORATORY

STRUCTURAL ENGINEERING FIELD OF STUDY

SCHOOL OF ENGINEERING AND TECHNOLOGY

TYPE OF TEST:

BOND STRENGTH BY SLANT SHEAR TEST (ASTM C882)

**TEST SPECIMEN:** 

Three (3) specimens of cylindrical shape concrete bonded with EPOXY FERROREZ 721

were prepared in SE laboratory. The mixing ratio between A:B:C material

1.34:0.66:10 by weight.

CLIENT:

FERRO CONSTRUCTION PRODUCT CO., LTD.

DATE OF TEST:

June 20, 2017

DATE OF PREPARATION:

June 13, 2017

**TEST METHOD:** 

After thoroughly mixed, the specimen was applied to the slant surfaces of two pieces of concrete cylinder which were cut by slant angle of 30 degrees from concrete cylinder of nominal size 100 mm. in diameter by 200 mm. in height. After jointed them together, the specimens were cured in room temperature until they reached the required test age.

**TEST RESULTS:** 

The bond strength of specimens at the age of 7 days are shown as follows.

Specimen	Size of Elliptical	Bond	Maximum	Bond	Remarks
No.	Surface Ds x Ls	Area of tested	Load	Strength	
		Specimen			
	(cm.)	(cm <sup>2</sup> )	(kgf)	(kgf/cm <sup>2</sup> )	
1	10.02 x 18.98	149.33	28,760	192.60	Failure in Concrete Base Material
2	10.13 x 19.03	151.33	30,270	200.03	Failure in Concrete Base Material
3	10.05 x 18.94	149.42	29,360	196.49	Failure in Concrete Base Material
			Average	196.37	Average bond strength of specimens is 19.26 MPa. at 7 days age.  * 1 kgf/cm² = 0.0981 MPa.

**Note:** This report certifies the adequacy and representative character of the test sample(s) only.

TESTED BY:

CHECKED & APPROVED BY:

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**TECHNICIAN** 

DR. ANAWAT CHOTESUWAN
SENIOR LABORATORY SUPERVISOR
June 23, 2017



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SCHOOL OF ENGINEERING AND TECHNOLOGY

TYPE OF TEST:

BOND STRENGTH BY SLANT SHEAR TEST (ASTM C882)

TEST SPECIMEN:

Three (3) specimens of cylindrical shape concrete bonded with EPOXY FERROREZ 721

were prepared in SE laboratory. The mixing ratio between A:B:C material

1.34:0.66:10 by weight.

CLIENT:

FERRO CONSTRUCTION PRODUCT CO., LTD.

DATE OF TEST:

July 11, 2017

DATE OF PREPARATION:

June 13, 2017

**TEST METHOD:** 

After thoroughly mixed, the specimen was applied to the slant surfaces of two pieces of concrete cylinder which were cut by slant angle of 30 degrees from concrete cylinder of nominal size 100 mm. in diameter by 200 mm. in height. After jointed them together, the specimens were cured in room temperature until they reached the required test age.

**TEST RESULTS:** 

The bond strength of specimens at the age of 28 days are shown as follows.

	Specimen	Size of Elliptical	Bond	Maximum	Bond	Remarks
1	No.	Surface Ds x Ls	Area of tested	Load	Strength	
			Specimen			
		(cm.)	(cm <sup>2</sup> )	(kgf)	(kgf/cm <sup>2</sup> )	*
	1	10.07 x 19.04	150.51	29,970	199.12	Failure in Concrete Base Material
	2	10.07 x 18.97	149.96	30,770	205.19	Failure in Concrete Base Material
	3	10.14 x 19.02	151.47	29,260	193.17	Failure in Concrete Base Material
				Average	199.16	Average bond strength of specimens is 19.54 MPa. at 28 days age.  * 1 kgf/cm <sup>2</sup> = 0.0981 MPa.

Note: This report certifies the adequacy and representative character of the test sample(s) only.

TESTED BY:

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DR. ANAWAT CHOTESUWAN
SENIOR LABORATORY SUPERVISOR
July 13, 2017